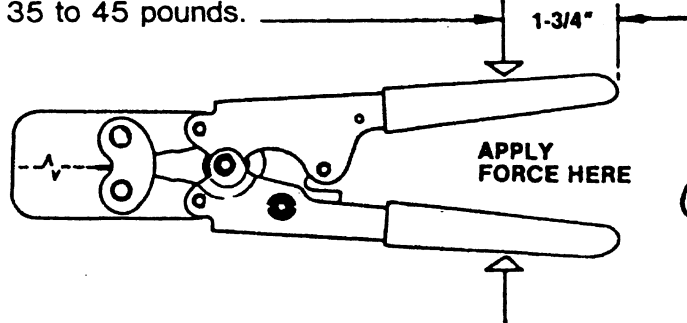


MAINTENANCE and INSPECTION

Maintenance and inspection should be performed regularly. Tool should be wiped clean with special emphasis on the crimping cavities.

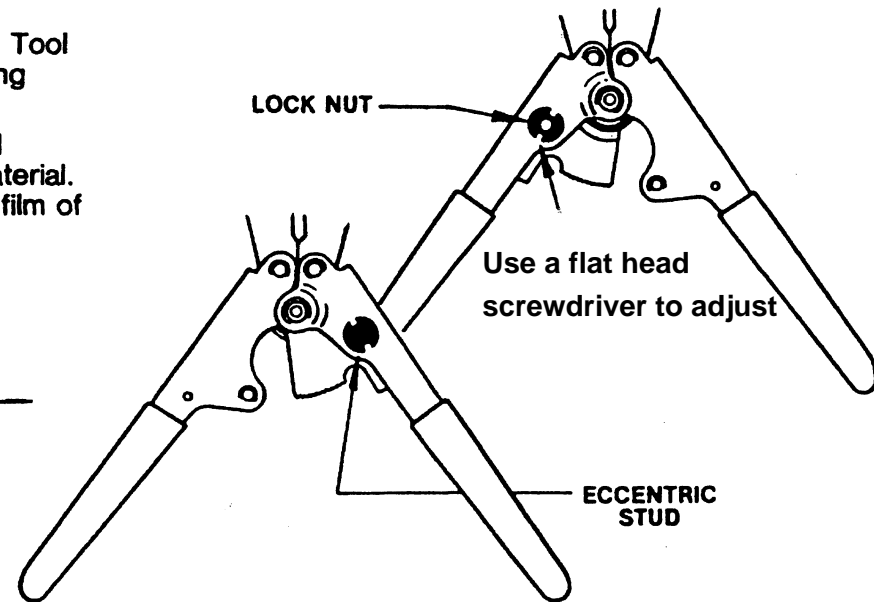
Tool may be cleaned by immersing in a suitable commercial solvent or cleaner which does not attack paint or plastic material. The tool should be re-lubricated after cleaning using a light film of a medium weight oil on bearing surfaces and pivot points.

Apply force as shown until ratchet releases. The force at a point 1-3/4" from handle ends should be 35 to 45 pounds.



DAILY MAINTENANCE

Remove all foreign particles with a clean soft brush or a lint-free cloth. Make sure all pivot points and bearing surfaces are protected with a THIN coat of SAE No. 20 motor oil. DO NOT oil excessively. When the tool is not in use, keep the handles closed to prevent objects from becoming lodged between the jaws, and store the tool in a clean dry area.



- To adjust the tool to obtain the proper force values, open the handles and loosen the lock nut with a flat head screwdriver.
- On the opposite side of the tool, turn the eccentric stud clockwise to increase handle load...or counter-clockwise to decrease the handle load. Tighten lock nut, remeasure force and continue to adjust if necessary.